| | | JLSOR MAJOR SUB ASSEMBLY ION INSPECTION REPORT |
|---|--|---|
| Pr | opeller, Rotor, FV | ND Sub Assembly, AFT Sub Assembly, |
| | Cap, Device, or T | ailcone, Individual Blades |
| CONDITION CODE (A, | F, ETC.): | |
| | IDENTIFICATION DAT | A (STAMPED ON COMPONENT) |
| SERIAL NO. | SHIP CLASS | STOCK NO. |
| DRAWING NO. | | DRAWING REVISION: STAMPED ON COMPONENT DWG |
| | IN | NSPECTION |
| INSPECTING ACTIVITY | | LOCATION OF INSPECTION (ACTIVITY) |
| PRINTED NAME AND TITLE | OF QUALIFIED INSPECTOR | TELEPHONE NUMBER |
| SIGNATURE | | DATE OF INSPECTION |
| REVIEWED BY (SEE NOTE 6 | 5) | DATE |
| | INS | STRUCTIONS |
| Answer all questions If an answer indicate Show the approxima Identify damaged are | Use additional comments to the possibility of an unsatist te size and location of all defeas as old or new, if possible tion in contractor facility. Independent | ropriate column - YES, NO, or NA (not applicable). block if more space is needed. bfactory component, explain in the REMARKS. ects and damage on the appropriate sketch ependent reviewer in government facility. Signature must be |
| DISTRIBUTION: One copy to NSWCCD- Other: | SSES 9323, NAVICP 05822, | , Contracting Officer, and File |
| | | PAGE 1 OF |

NAVSEA 9245/2 (10/03) (FORM 1 OF 20)

| ITEM | | YES | NO | NA | REMARKS |
|-------|---|-----|----|----|-----------|
| 1.0 | Preservation and Storage | | | | |
| 1.1 | Is the component stored in open covered storage or better? | | | | |
| 1.2 | For a propeller or rotor, is it stored on blocks or skids? | | | | |
| 1.3 | If the component is crated, is the crate damaged or deficient? | | | | |
| 1.4 | Is the component preserved with strippable plastic coating? | | | | |
| 1.4.1 | What color is the coating? White [] Black [] None [] | | | | |
| 1.5 | Is the plastic coating free of damage and deficiencies (e.g., tears, bare spots, peeling, porous, etc.)? | | | | |
| 1.6 | For propellers less than 30 inches in diameter, is the propeller preserved with corrosion preventative compound? | | | | |
| 1.7 | Are sheet metal blade edge protectors installed? | | | | |
| 1.8 | Are there two layers of canvas or equivalent protection between blade edges and blade edge protectors? | | | | |
| 1.9 | Are the blade edge protectors free of damage? | | | | |
| 1.10 | Are the sheet metal edge protectors attached with at least two, but no more than four corrosion resistant straps? | | | | |
| 1.11 | Is there canvas or equivalent between the edge protector straps and the blades? | | | | |
| 1.12 | Are the forward and aft faces of the hub protected? | | | | |
| 1.13 | Are the ends of the hub bore sealed? | | | | |
| 1.14 | If the crate, preservation or edge guards appear damaged, has the damage been investigated? | | | | |
| 1.15 | Has investigated damage been repaired or the component tagged for future reference? | | | | |
| 1.16 | Is the data stamped on the component readily visible? | | | | |
| COMPO | MIENT SEDIAL NO : | | | | DACE 2 OF |
| COMPO | NENT SERIAL NO.: | | | | PAGE 2 OF |

NAVSEA 9245/2 (10/03) (FORM 2 OF 20)

| ITEM | | YES | NO | NA | REMARKS |
|-----------|--|-----|----|----|------------|
| 1.17 | Are wood surfaces painted under stenciled | | | | |
| | markings with contrasting color? | | | | |
| 1.18 | Are stenciled markings 1 inch high? | | | | |
| 1.19 | Is the component marked with the following markings? | | | | |
| 1.19.1 | Serial Number | | | | |
| 1.19.2 | Stock Number | | | | |
| 1.19.3 | Level of preservation/packaging and date | | | | |
| 1.19.4 | Ship Class | | | | |
| 1.19.5 | Condition code | | | | |
| 1.19.6 | Weight and cube | | | | |
| 1.19.7 | Do not remove blade edge protectors until installation is complete. | | | | |
| 1.19.8 | Handle by eyebolts or special tooling, as appropriate. | | | | |
| 1.19.9 | If preservation or component is damaged notify NAVICP 05822, Mechanicsburg, PA. | | | | |
| 1.20 | If the component is in a container, is the container marked with the following markings? | | | | |
| 1.20.1 | Serial Number | | | | |
| 1.20.2 | Stock Number | | | | |
| 1.20.3 | Level of preservation/packaging and date | | | | |
| 1.20.4 | Ship Class | | | | |
| 1.20.5 | Condition code | | | | |
| 1.20.6 | Weight and cube | | | | |
| 1.20.7 | Caution: This side up (with arrows) | | | | |
| 1.20.8 | Stow flat on container skids. | | | | |
| 1.20.9 | If container is damaged notify NAVICP 05822, Mechanicsburg, PA. | | | | |
| 1.20.10 | Crate number (1 of) | | | | |
| 1.20.11 | Center of balance | | | | |
| 1.20.12 | Reuseable | | | | |
| 1.20.13 | Do not stack | | | | |
| 1.20.14 | Fork here | | | | |
| COMPON | NENT SERIAL NO.: | | | | PAGE 3 OF |
| OCIVII OI | TEITI OEIM/LITO | | | | 1 AOL 3 OI |

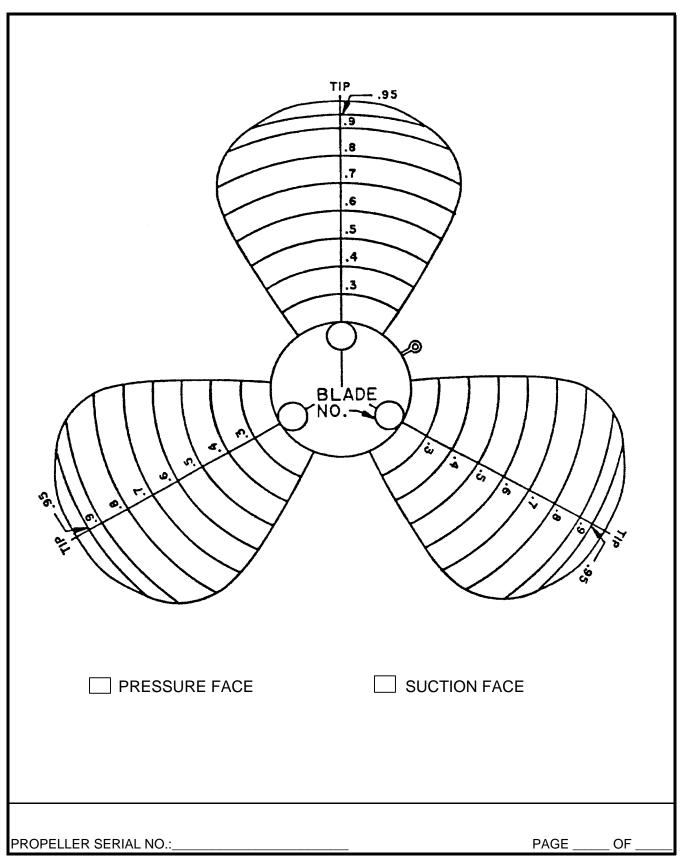
NAVSEA 9245/2 (10/03) (FORM 3 OF 20)

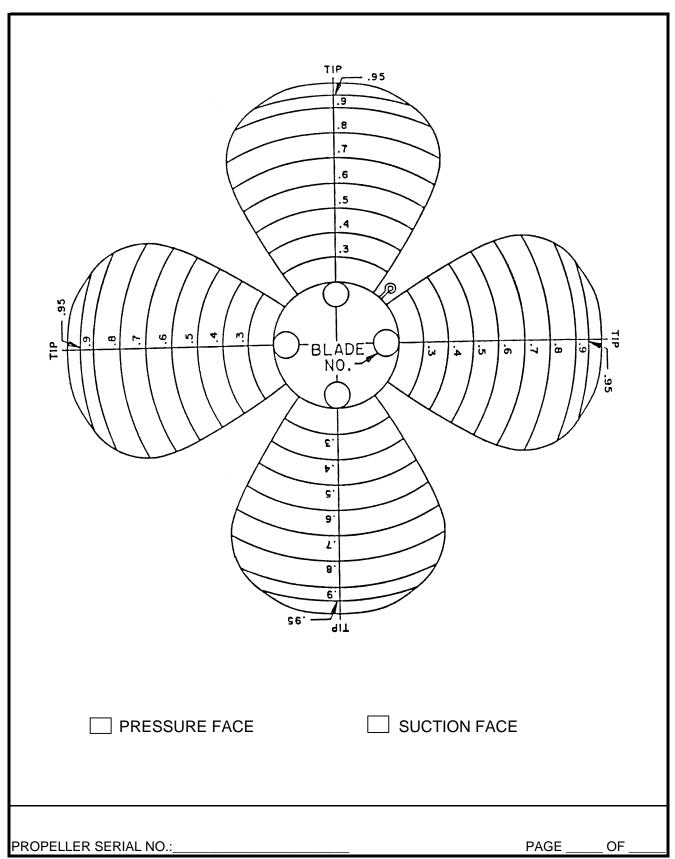
| ITEM | | YES | NO | NA | REMARKS |
|--------|---|------|-------|-------|----------------------------------|
| 1.21 | For propellers, is the accessory box attached? | | | | |
| 1.22 | Is the accessory box damaged or deficient? | | | | |
| 1.23 | Is the accessory box marked with the following markings? | | | | |
| 1.23.1 | Component Serial Number | | | | |
| 1.23.2 | Stock Number | | | | |
| 1.23.3 | Level of preservation/packaging and date | | | | |
| 1.23.4 | Ship Class | | | | |
| 1.23.5 | Center of balance | | | | |
| 1.23.6 | If container is damaged, notify NAVICP 05822, Mechanicsburg, PA. | | | | |
| 1.23.7 | Weight | | | | |
| 1.23.8 | Reuseable container | | | | |
| 1.24 | Is the certification document attached to the component? (If it is attached, record data from cert document in remarks column.) | | | | Activity: Inspector: Date: |
| | Has the preservation inspection been | | | | Date. |
| 2.0 | documented on the certification document (NAVSEA 9245/1)? | | | | |
| 3.0 | Are the approximate size and location of all defects and damage shown on the attached sketches? | | | | |
| 4.0 | Does the condition of the preservation indicate that it will provide satisfactory service? | | | | |
| 4.1 | If no, has a Visual Technical Inspection been accomplished and attached. | | | | |
| 5.0 | Provide a brief description of the repairs preservation. | cons | idere | ed ne | ecessary to restore the |
| COMPO | NENT SERIAL NO.: | | | | PAGE 4 OF |

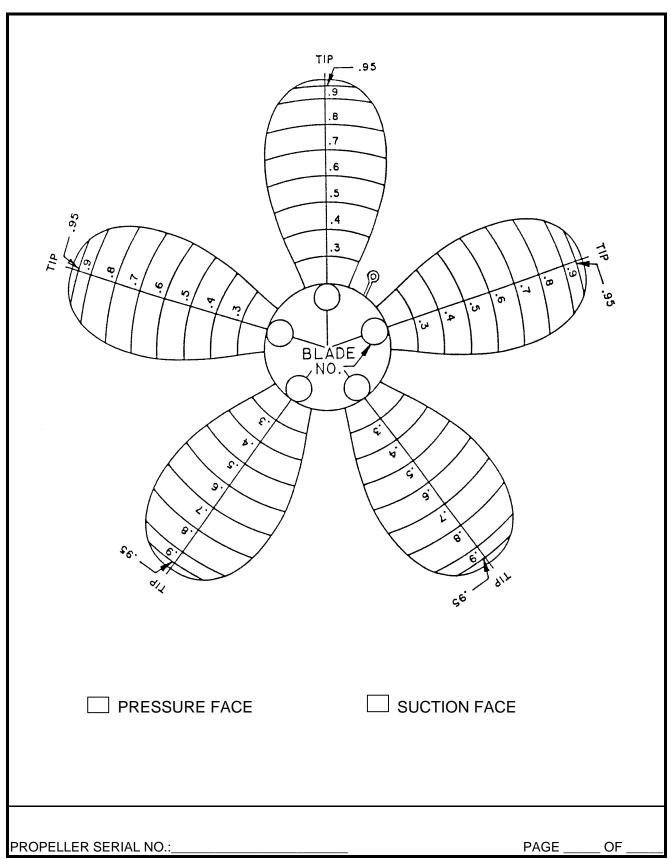
NAVSEA 9245/2 (10/03) (FORM 4 OF 20)

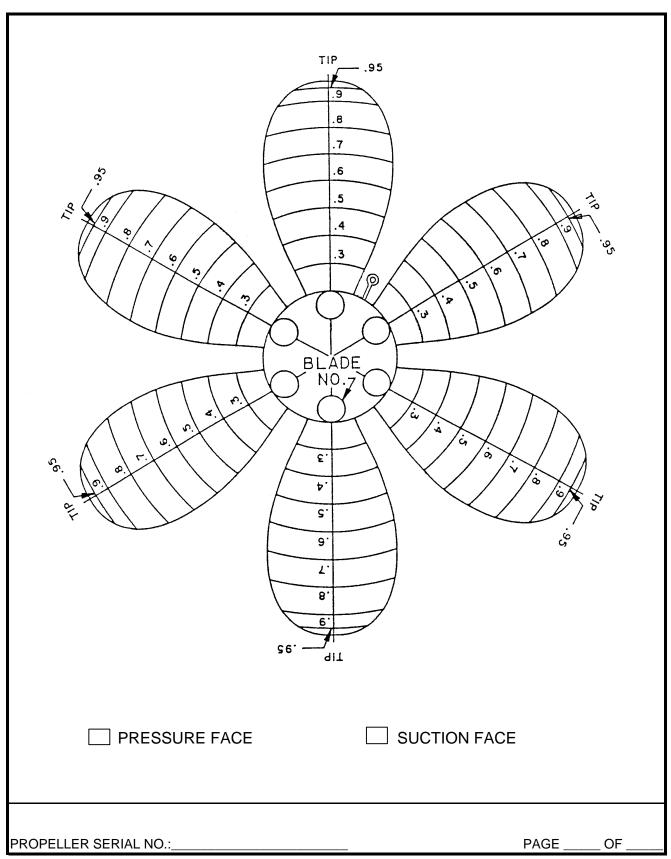
| ITEM | | |
|-------|---|-----------|
| 6.0 | Component Stamped Data (Exactly as stamped.) | |
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| 7.0 | Additional Comments. (Use additional sheets, if necessary.) | |
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| COMPC | NENT SERIAL NO.: | PAGE 5 OF |

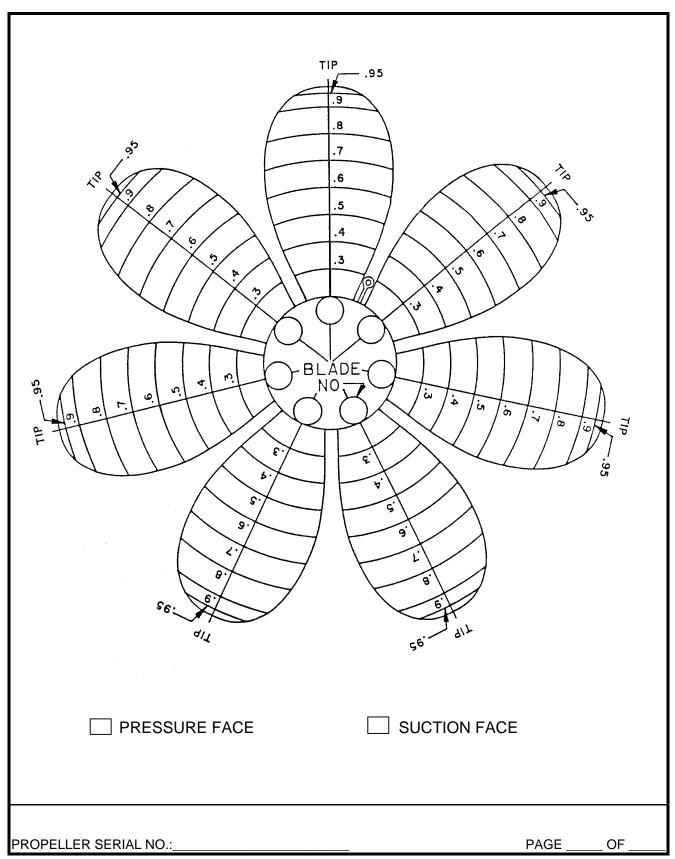
NAVSEA 9245/2 (10/03) (FORM 5 OF 20)

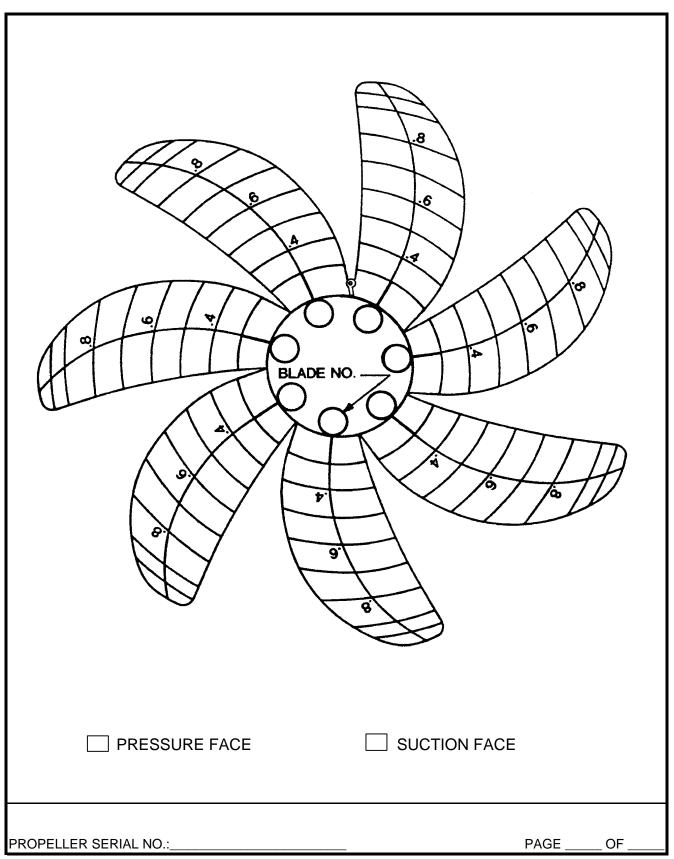


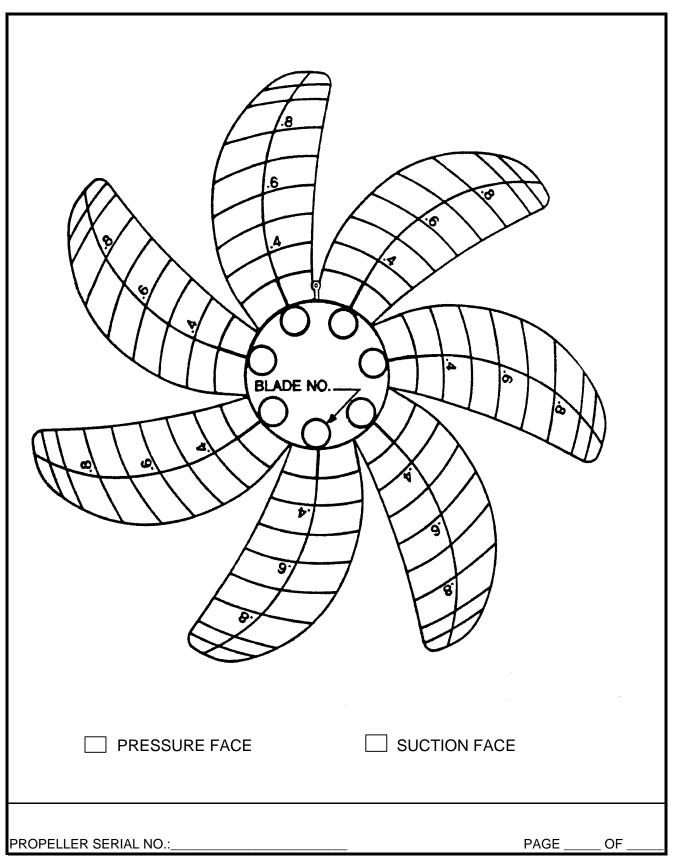












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NAVSEA 9245/2 (10/03) (FORM 13 OF 20)

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NAVSEA 9245/2 (10/03) (FORM 14 OF 20)

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| BLADE NO | | |
| ☐ PRESSURE FACE ☐ SUCTION FACE | <u> </u> | |
| PROPELLER SERIAL NO.: | PAGE | OF |

NAVSEA 9245/2 (10/03) (FORM 15 OF 20)

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| PROPELLER SERIAL NO.: | PAGE OF _ | |

| BLADE NO HEAT NO LEFT HAND RIGHT HAND SUCTION FACE PRESSURE FACE | .4 | |
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